



SHUTTLEWORTH BELT DRIVE MAINTENANCE SCHEDULE

ALUMINUM AND SST FRAMES

MAINTENANCE ITEM	MAINTENANCE SCHEDULE																												
	SHUTTLEWORTH BELT DRIVE (ALUM. and SST FRAMES)	TIME REQ'D	AS NEEDED	ONCE A WK	3 MONTHS	6 MONTHS	9 MONTHS	1 YEAR	15 MONTHS	18 MONTHS	21 MONTHS	2 YEARS	27 MONTHS	30 MONTHS	33 MONTHS	3 YEARS	39 MONTHS	42 MONTHS	45 MONTHS	4 YEARS	51 MONTHS	54 MONTHS	57 MONTHS	5 YEARS	63 MONTHS	66 MONTHS	69 MONTHS	6 YEARS	
	VISUAL INSPECTION (ALL)	15m		X																									
	INSPECT (EACH)	5m			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
	INSPECT BUSHINGS, BELTS & T-BAR (ALL)	1hr			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
	INSPECT (ALL)	1hr						X				X				X				X				X				X	
	INSPECT/ADJUST TIMING BELT TENSION (ALL)	1hr						X				X				X				X				X				X	
	REPLACE MISSING OR DAMAGED PARTS	N/A	X																										X
	REPLACE ROLLER SHAFT BUSHING (EACH)	2m	X																										X
	REPLACE BELTS (drive belts & jump belts) (EACH)	10m	X																										X
	REPLACE (EACH)	1hr															X												X
	REPLACE ROLLER SHAFT PULLEYS (EACH)	2m	X																										X
	REPLACE BUSHING HOLDER/V (EACH)	10m																											X
	REPLACE T-BAR (EACH)	5m	X																										X

This schedule is based on a 24/5 operation in a clean environment. Product weight?

The required time listings are based on a standard 3M long conveyor.